

## HOW TO USE YOUR FLAT RATE MANUAL

This manual is used to determine the standard labor time allowed for replacement of parts covered by warranty during the period the warranty is in effect. The time for those parts not listed should be determined from an operation closely related to the replacement of that part.

- **Basis for flat rate times:**

- A liberal allowance is added to the net servicing time.
- Times specified are based on the premise that the necessary tools are close at hand and the work is performed by a mechanic with normal skills.
- Time required for inspection, adjustment, and operational test following the servicing is included in the time.
- If applicable, times shown include engine R&R.

- **Method of computing times:**

The job times are listed in tenths of an hour to simplify computation.

0.3 = 18 minutes

5.6 = 5 hours and 36 minutes

### CONVERSION CHART

HOURS	MINUTES	HOURS	MINUTES
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

- **Job numbers:**

Each job is numbered for easy reference. When filling out the Warranty Claim Form W.O. 2, be sure to fill in the job number in the appropriate box. If the job is not listed in the Flat Rate Manual, explain exactly what you did and how long it took, in the Description of Defect section.

- **Computing flat rate time:**

When several jobs are performed at the same time, determine the time as follows:

- Jobs not related.*

The hours for the job are obtained by adding the time for each part replaced.

**Example:** Replace cylinder base gasket and clutch cable.

JOB NO.	JOB DESCRIPTION	HOURS
E1-11	CYLINDER BASE GASKET	7.1
C1-10	CLUTCH CABLE	0.3

The time for the job is:  $7.1 + 0.3 = 7.4$ .

*b. Jobs related.*

Take the hours for the last part to be replaced.

**Example:** Replace one piston and cylinder head gasket.

JOB NO.	JOB DESCRIPTION	HOURS
E1-9	CYLINDER HEAD GASKET	6.0
E1-13	PISTON (ONE)	7.4

The time for the job is: 7.4.

*c. Jobs partially related.*

Total up the hours for all of the parts replaced but do not add the time for the duplicated operation.

**Example:** Rebuild transmission and replace clutch cover and cylinder head cover.

JOB NO.	DESCRIPTION	HOURS
E5-1	TRANSMISSION REBUILD	7.0
E3-32	CLUTCH COVER	1.4
E1-32	CYLINDER HEAD COVER	0.9

The time for the job is:  $7.0 + 0.9 = 7.9$ .

Clutch cover is the duplicated operation.

*d. Duplicate parts replacement or operations are included with the flat rates where applicable.*

- **Operations other than replacing parts:**

*a. Removal and installation.*

ITEM	JOB DESCRIPTION	HOURS
1	ENGINE	4.1

*b. Recondition.*

ITEM	DESCRIPTION	HOURS
1	Valve seat grinding and lapping (each valve)	0.3
2	Cylinder honing (one) (each additional)	0.2 0.1

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SECTION E-1  
HEAD COVER -- CYLINDER HEAD -- CYLINDER -- PISTONS

JOB NO.	JOB DESCRIPTION	HOURS
E1-2	CYLINDER HEAD COVER AND/OR PACKING . . . . .	0.9
E1-4	HEAD COVER CAM -- ONE OR ALL . . . . .	0.1
E1-5	TACHOMETER GEAR AND/OR CAP . . . . .	0.2
E1-6	TACHOMETER GEAR OIL SEAL AND/OR O-RING. . . . .	0.2
E1-7	OIL POOL PLATE -- ONE OR ALL . . . . .	0.8
E1-8	CYLINDER HEAD . . . . .	13.3
E1-9	CYLINDER HEAD GASKET . . . . .	6.0
E1-10	CYLINDER AND/OR O-RING -- ONE OR ALL. . . . .	8.6
E1-11	CYLINDER BASE GASKET . . . . .	7.1
E1-12	CYLINDER STUD . . . . . (ONE)	7.2
	(ADD FOR EACH ADDITIONAL)	0.1
E1-13	PISTONS . . . . . (ONE)	7.4
	(ADD FOR EACH ADDITIONAL)	0.3
E1-14	RINGS. . . . . (ONE SET)	7.5
	(ADD FOR EACH ADDITIONAL)	0.3
E1-15	PISTON PINS AND/OR CLIPS . . . . . (ONE)	7.3
	(ADD FOR EACH ADDITIONAL)	0.1

SECTION E-2  
VALVE TRAIN

JOB NO.	JOB DESCRIPTION	HOURS
E2-1	CAMSHAFT. . . . . (ALL CAMS)	3.2
	(LEFT INTAKE)	1.7
	(LEFT EXHAUST)	1.7
	(RIGHT INTAKE)	2.2
	(RIGHT EXHAUST)	2.7
	(BOTH LEFT)	2.2
	(BOTH RIGHT)	2.8
	(BOTH INTAKE)	2.2
	(BOTH EXHAUST)	2.8
E2-3	CAM JOINT. . . . . (ONE)	1.4
	(BOTH)	1.8
E2-5	CAMSHAFT HOLDER -- F. . . . .	0.8
E2-6	CAM SPROCKET . . . . . (INTAKE)	2.0
	(EXHAUST)	2.6
E2-7	CAM CHAIN . . . . . ("A" EXHAUST)	8.7
	("B" INTAKE)	2.4
E2-8	CAM CHAIN TENSIONER ASSEMBLY. . . . . ("A" EXHAUST)	7.8
	("B" INTAKE)	2.4
E2-9	CAM CHAIN TENSIONER SPRING . . . . . ("A" EXHAUST)	7.8
	("B" INTAKE)	2.4
E2-12	CAM CHAIN GUIDE . . . . . ("A" EXHAUST)	6.6
	("B" INTAKE)	0.8
E2-13	CAM CHAIN TENSIONER "B". ADJUSTING BOLT O-RING. . . . .	0.1
E2-19	VALVE LIFTER CUP. . . . . (1 THRU 12)	2.2
	(13 THRU 24)	2.8
E2-20	VALVE SPRING -- INNER AND/OR OUTER . . . . . (ONE)	6.7
	(ADD FOR EACH ADDITIONAL)	0.1
E2-21	INTAKE OR EXHAUST VALVE . . . . . (ONE)	6.9
	(ADD FOR EACH ADDITIONAL)	0.3
E2-22	INTAKE OR EXHAUST VALVE GUIDE . . . . . (ONE)	7.2
	(ADD FOR EACH ADDITIONAL)	0.5
E2-23	INTAKE OR EXHAUST VALVE GUIDE SEAL. . . . . (ONE)	6.6
	(ADD FOR EACH ADDITIONAL)	0.1

SECTION E-3  
CRANKSHAFT — CRANKCASE — CRANKCASE COVERS

JOB NO.	JOB DESCRIPTION	HOURS
E3-1	CRANKSHAFT . . . . .	9.5
E3-4	MAIN BEARINGS . . . . .	8.8
E3-5	CONNECTING ROD . . . . . (ONE) (ADD FOR EACH ADDITIONAL)	8.7 0.3
E3-6	CONNECTING ROD BEARINGS . . . . . (ONE SET) (ADD FOR EACH ADDITIONAL SET)	5.9 0.2
E3-10	PRIMARY DRIVE CHAIN . . . . .	8.7
E3-11	PRIMARY DRIVE CHAIN TENSIONER. . . . .	5.8
E3-12	PRIMARY SHAFT . . . . .	6.0
E3-13	PRIMARY SHAFT SEALS . . . . .	5.9
E3-14	PRIMARY DRIVEN GEAR. . . . . (PRIMARY SHAFT) (CLUTCH)	1.2 1.2
E3-15	PRIMARY DRIVEN SPROCKET. . . . .	5.9
E3-16	CRANKCASE SET . . . . .	10.5
E3-22	RIGHT CRANKCASE END COVER AND/OR GASKET. . . . .	0.2
E3-24	LEFT CRANKCASE END COVER AND/OR GASKET . . . . .	0.2
E3-26	LEG SHIELD STAY. . . . . (ONE) (BOTH)	0.1 0.2
E3-27	OIL PATCH CAP — LEFT OR RIGHT AND/OR O-RING (20 MM) . . . . . (ONE) (BOTH)	0.1 0.2
E3-28	SEALING CAPS 18 MM AND/OR O-RING (17.8 X 2.4). . . . . (ONE) (ADD FOR EACH ADDITIONAL)	0.1 0.1
E3-30	GENERATOR COVER . . . . . (COVER "A") (COVER "B")	0.6 0.7
E3-31	GENERATOR COVER GASKET. . . . . (CENTER) (REAR)	0.4 0.3
E3-32	CLUTCH COVER . . . . .	1.4
E3-33	CLUTCH COVER GASKET. . . . .	1.0
E3-34	SHIFT LINKAGE COVER AND/OR GASKET . . . . .	1.0
E3-35	RIGHT OIL HOSE COVER. . . . .	0.1
E3-36	OIL PAN AND/OR PACKING. . . . .	0.3

SECTION E-4  
CLUTCH — OIL PUMP

JOB NO.	JOB DESCRIPTION	HOURS
E4-1	CLUTCH REBUILD. . . . .	1.8
E4-3	CLUTCH LEVER AND/OR CLUTCH ADJUSTING LEVER AND/OR SEAL . . . . .	1.1
E4-4	OIL PUMP ASSEMBLY . . . . .	6.0
E4-9	OIL PUMP SPROCKET . . . . . (DRIVE AND/OR DRIVEN)	1.3
E4-10	OIL PUMP CHAIN . . . . .	1.3
E4-11	OIL PUMP PICK-UP SCREEN. . . . .	0.3
E4-12	OIL FILTER AND/OR OIL FILTER COVER OR PACKING. . . . .	0.2
E4-13	OIL LINE . . . . . (TOP END) OIL COOLER (ONE) (BOTH)	0.7 3.0 3.1
E4-14	OIL PASSAGE PIPE. . . . .	0.8
E4-16	OIL COOLER . . . . .	0.2

SECTION E-5  
TRANSMISSION — SHIFT COMPONENTS

JOB NO.	JOB DESCRIPTION	HOURS
E5-1	TRANSMISSION REBUILD . . . . .	7.0
E5-2	TRANSMISSION SHIFT LINKAGE STOPPERS AND/OR SPRINGS . . . . .	1.1
E5-4	SHIFT SHAFT AND/OR RETURN SPRING . . . . .	1.1
E5-5	SHIFT SHAFT SEAL . . . . .	1.1
E5-6	DRUM STOPPER CAM PLATE AND/OR PINS . . . . .	1.1
E5-7	SHIFT LEVER ASSEMBLY . . . . .	0.2
E5-9	OUTPUT SHAFT SEAL . . . . .	5.7
E5-10	DRIVE SPROCKET . . . . .	0.3

SECTION E-6  
GENERATOR — IGNITION SYSTEM — STARTER MOTOR

JOB NO.	JOB DESCRIPTION	HOURS
E6-1	GENERATOR ASSEMBLY . . . . .	0.8
E6-3	STATOR . . . . .	0.7
E6-4	ROTOR . . . . .	0.8
E6-5	BRUSHES — ONE OR BOTH . . . . .	0.6
E6-6	GENERATOR SHAFT AND/OR BEARINGS — ONE OR BOTH . . . . .	0.6
E6-7	GENERATOR SHAFT SEAL AND/OR O-RING . . . . .	0.6
E6-8	GENERATOR COUPLING PLATES . . . . .	(PLATE A) 0.3 (PLATE B) 0.5
E6-9	IGNITION COIL AND/OR STAYS — ONE OR ALL . . . . .	0.4
E6-10	PULSER GENERATOR . . . . .	0.7
E6-11	SPARK UNIT — ONE OR ALL . . . . .	0.2
E6-12	HIGH TENSION IGNITION WIRES — ONE OR ALL . . . . .	0.3
E6-13	NOISE SUPPRESSOR CAPS — ONE OR ALL . . . . .	0.1
E6-14	ADVANCER ASSEMBLY . . . . .	0.5
E6-15	ADVANCER SHAFT AND/OR O-RING . . . . .	1.4
E6-16	ADVANCER SHAFT SEAL . . . . .	1.4
E6-17	STARTER MOTOR ASSEMBLY . . . . .	0.8
E6-18	STARTER MOTOR REBUILD . . . . .	0.9
E6-19	STARTER CLUTCH . . . . .	6.3
E6-20	STARTER CLUTCH GEAR . . . . .	6.3
E6-23	STARTER IDLER GEAR AND/OR SHAFT . . . . .	6.2
E6-24	STARTER MOTOR CABLE . . . . .	0.9

**SECTION E-7  
CARBURETOR — AIR CLEANER**

JOB NO.	JOB DESCRIPTION	HOURS
E7-1	INDIVIDUAL CARBURETOR ASSEMBLY . . . . . (ONE)	4.1
	(ADD FOR EACH ADDITIONAL)	0.1
E7-2	CARBURETOR REBUILD . . . . . (ONE)	4.3
	(ADD FOR EACH ADDITIONAL)	0.2
E7-3	FLOAT AND/OR VALVE . . . . . (ONE)	3.1
	(ADD FOR EACH ADDITIONAL)	0.1
	(EACH #5 OR 6 ONLY)	0.3
E7-4	ACCELERATOR DIAPHRAM SET. . . . .	3.2
E7-5	AIR CUT OFF VALVE . . . . .	0.2
E7-12	CARBURETOR INSULATOR — MANIFOLD. . . . . (ONE OR ALL)	3.1
E7-13	AIR CLEANER CASE . . . . . (FRONT SECTION)	3.0
	(REAR SECTION)	0.9
E7-14	AIR CLEANER ELEMENT. . . . .	0.2
E7-15	BREATHER SEPARATOR TANK . . . . .	0.5
E7-18	AUTOMATIC FUEL COCK ASSEMBLY AND/OR HOSES. . . . .	0.3

**SECTION C-1  
HANDLEBAR — CABLES — HOSES — FRONT SUSPENSION**

JOB NO.	JOB DESCRIPTION	HOURS
C1-1	STEERING HANDLE . . . . . (ONE)	0.3
		(BOTH) 0.5
C1-4	HAND LEVER BRACKET . . . . . (LEFT ONLY)	0.2
C1-5	HAND LEVER . . . . . (RIGHT)	0.1
		(LEFT) 0.1
C1-8	THROTTLE GRIP PIPE . . . . .	0.3
C1-9	THROTTLE CABLE . . . . . (OPEN)	3.0
		(CLOSE) 0.4
C1-10	CLUTCH CABLE . . . . .	0.3
C1-14	CHOKE CABLE . . . . .	0.3
C1-15	INSTRUMENT CABLE . . . . . (SPEEDO)	0.1
		(TACH) 0.1
C1-16	MASTER CYLINDER . . . . . (FRONT)	0.3
		(REAR) 0.5
C1-17	MASTER CYLINDER REBUILD . . . . . (FRONT)	0.6
		(REAR) 0.8
C1-18	MASTER CYLINDER RESERVOIR . . . . . (REAR ONLY)	0.2
C1-19	BRAKE HOSE . . . . . FRONT UPPER	0.4
		FRONT LOWER (ONE) 0.4
		FRONT LOWER (BOTH) 0.5
		REAR CALIPER 0.3
		REAR RESERVOIR 0.2
C1-20	BRAKE HOSE JOINT . . . . . (FRONT ONLY)	0.4
C1-21	INSTRUMENT . . . . . (ONE OR BOTH)	0.3
C1-22	INSTRUMENT COVER — LOWER AND/OR STAY, AND/OR PILOT BOX . . . . .	0.3
C1-23	GAUGE AND/OR CUSHION . . . . . (VOLTS)	0.4
C1-25	HEADLIGHT SHIELD . . . . .	0.1
C1-26	HEADLIGHT CASE . . . . .	0.3
C1-27	HEADLIGHT RIM . . . . .	0.2
C1-28	TOP FORK BRIDGE . . . . .	0.6
C1-29	STEERING STEM . . . . .	2.0
C1-30	STEERING HEAD BEARINGS . . . . .	1.9
C1-31	FRONT FORK ASSEMBLY . . . . . (ONE)	0.6
		(BOTH) 0.7
C1-32	FRONT FORK SPRING . . . . . (EACH)	0.2
C1-33	FRONT FORK PIPE . . . . . (ONE)	0.8
		(BOTH) 1.2
C1-34	FRONT FORK SLIDER . . . . . (ONE)	0.9
		(BOTH) 1.2
C1-35	FRONT FORK SEAL . . . . . (ONE)	0.9
		(BOTH) 1.2
C1-36	FRONT FORK DUST SEAL . . . . . (ONE)	0.5
		(BOTH) 0.7
C1-37	FRONT FENDER . . . . .	0.2
C1-38	FRONT FENDER CABLE GROMMET . . . . .	0.1



**SECTION C-2  
FRAME — FUEL TANK — EXHAUST SYSTEM**

JOB NO.	JOB DESCRIPTION	HOURS
C2-1	FRAME . . . . .	8.3
C2-2	SEAT/TAIL SECTION AND/OR COWL PROTECTOR — ONE OR ALL . . . . .	0.2
C2-3	SIDE GRIP AND/OR COVER . . . . .	(ONE) 0.2 (BOTH) 0.3
C2-4	FOOT PEG HOLDER . . . . .	(RIGHT) 0.3 (LEFT) 0.3
C2-5	ENGINE HANGER BRACKET — LEFT OR RIGHT . . . . .	0.5
C2-6	FOOT PEG . . . . .	(EACH) 0.1
C2-8	PASSENGER PEG . . . . .	(EACH) 0.1
C2-9	SIDE STAND . . . . .	0.2
C2-10	CENTER STAND. . . . .	1.0
C2-11	TOOL BOX . . . . .	0.1
C2-12	BATTERY BOX . . . . .	0.7
C2-13	REAR BRAKE PEDAL . . . . .	0.1
C2-14	REAR BRAKE PEDAL SHAFT . . . . .	0.3
C2-16	SIDE COVER . . . . .	(ONE OR BOTH) 0.1
C2-20	FUEL TANK ASSEMBLY . . . . .	0.4
C2-22	FUEL PETCOCK . . . . .	0.3
C2-23	FUEL STRAINER SCREEN . . . . .	0.3
C2-30	COMPLETE EXHAUST ASSEMBLY . . . . .	0.9
C2-34	EXHAUST MUFFLER BRACKET . . . . .	(EACH) 0.1

**SECTION C-3  
REAR SUSPENSION — CHAIN AND GUARD — REAR FENDER**

JOB NO.	JOB DESCRIPTION	HOURS
C3-1	SWING ARM . . . . .	2.0
C3-2	SWING ARM BEARING(S) . . . . .	2.0
C3-3	SWING ARM COLLAR(S) . . . . .	2.0
C3-4	REAR SHOCK AIR HOSE . . . . .	1.1
C3-5	AIR SENSOR SET AND/OR THREE WAY JOINT. . . . .	0.2
C3-6	SHOCK ABSORBER ASSEMBLY AND/OR BUSHING AND/OR COLLAR AND/OR BOOT . . . . .	1.2
C3-7	DRIVE CHAIN. . . . .	1.8
C3-9	CHAIN GUARD . . . . .	0.1
C3-10	CHAIN SLIDER . . . . .	(SWING ARM) 0.3 (SHOCK ARM ASSEMBLY) 0.1
C3-11	REAR FENDER . . . . .	(FENDER "A") 0.4 (FENDER "B") 0.5
C3-12	TAIL LIGHT BRACKET. . . . .	0.4
C3-13	REAR HAND RAIL AND/OR RUBBER. . . . .	('82) 0.1
C3-14	FENDER MUDGUARD — ONE OR BOTH. . . . .	0.5
C3-15	HANDRAIL CARRIER — ONE OR BOTH. . . . .	('82) 0.2
C3-16	NUMBER PLATE BRACKET . . . . .	0.1

**SECTION C-3 (CONTINUED)**  
**REAR SUSPENSION — CHAIN AND GUARD — REAR FENDER**

JOB NO.	JOB DESCRIPTION	HOURS
C3-20	DAMPER ADJUSTING ROD AND/OR ADJUSTING LEVER AND/OR ADJUSTER GUIDE . . . . .	1.1
C3-21	SHOCK ABSORBER ARM ASSEMBLY AND/OR BUSHING(S) AND/OR COLLAR(S) AND/OR PIVOT SEAL(S) . . . . .	1.2
C3-22	SHOCK ABSORBER CONNECTING ROD ASSEMBLY AND/OR BUSHING(S) AND/OR COLLAR(S) AND/OR PIVOT SEAL(S). . . . .	1.1

**SECTION C-4**  
**ELECTRICAL**

JOB NO.	JOB DESCRIPTION	HOURS
C4-1	BATTERY AND/OR CUSHION . . . . .	0.4
C4-2	BATTERY CABLES . . . . . (STARTER)	0.1
		(STARTING MOTOR) 0.9
C4-3	FUSE BLOCK AND MAIN FUSE HOLDER . . . . . (BLOCK)	0.2
		(HOLDER) 0.1
C4-4	VOLTAGE REGULATOR/RECTIFIER . . . . .	0.1
C4-5	CONTROL UNIT — C.D.I. AND/OR CUSHION . . . . .	0.1
C4-8	BATTERY BREATHER TUBE . . . . .	0.7
C4-10	TURN SIGNAL FLASHER UNIT AND/OR CUSHION . . . . .	0.1
C4-12	HORN AND/OR STAY AND/OR COVER . . . . . (ONE)	0.1
		(BOTH) 0.2
C4-13	STARTER SOLENOID SWITCH AND/OR RUBBER . . . . .	0.1
C4-14	WIRE HARNESS. . . . . (MAIN)	1.3
		(SUB A) 0.2
		(SUB B) 0.2
C4-15	HEADLIGHT ASSEMBLY AND/OR BULB . . . . .	0.2
C4-16	TURN SIGNAL ASSEMBLY . . . . . (EACH)	0.2
C4-17	TAILLIGHT ASSEMBLY. . . . .	0.2
C4-18	INSTRUMENT BULB AND/OR INDICATOR BULBS — ONE OR ALL . . . . .	0.3
C4-19	INSTRUMENT LIGHT SUB HARNESS H, I AND/OR J — ONE OR ALL . . . . .	0.3
C4-20	IGNITION SWITCH KEY SET. . . . .	0.7
C4-23	COMBINATION SWITCH CASE . . . . . (RIGHT)	0.8
		(LEFT) 0.5
C4-24	BRAKE LIGHT SWITCH. . . . . (FRONT)	0.1
		(REAR) 0.2
C4-26	NEUTRAL LIGHT SWITCH . . . . .	1.0
C4-27	OIL PRESSURE SWITCH . . . . .	0.2
C4-28	OIL AND NEUTRAL SWITCH SUB HARNESS D . . . . .	1.0

**SECTION W-1  
FRONT WHEEL — FRONT BRAKES**

JOB NO.	JOB DESCRIPTION	HOURS
W1-1	FRONT WHEEL ASSEMBLY . . . . .	0.7
W1-4	FRONT TIRE . . . . .	0.6
W1-6	FRONT VALVE STEM . . . . .	0.6
W1-7	FRONT AXLE. . . . .	0.2
W1-8	FRONT WHEEL BEARINGS AND/OR SEAL — ONE SIDE OR BOTH . . . . .	0.5
W1-9	SPEEDO GEAR BOX . . . . .	0.2
W1-12	FRONT BRAKE PADS . . . . . (EACH SET)	0.2
W1-13	FRONT CALIPER ASSEMBLY . . . . . (ONE)	0.5
		(BOTH) 0.8
W1-14	FRONT CALIPER ASSEMBLY REBUILD . . . . . (ONE)	0.9
		(BOTH) 1.4
W1-15	FRONT DISC . . . . . (RIGHT)	0.3
		(LEFT OR BOTH) 0.4

**SECTION W-2  
REAR WHEEL — REAR BRAKE**

JOB NO.	JOB DESCRIPTION	HOURS
W2-1	REAR WHEEL ASSEMBLY . . . . .	0.9
W2-4	REAR TIRE . . . . .	0.8
W2-6	REAR VALVE STEM . . . . .	0.8
W2-7	REAR AXLE AND/OR CHAIN ADJUSTERS. . . . .	0.4
W2-8	REAR WHEEL BEARINGS (INCLUDES FLANGE BEARING). . . . .	0.9
W2-9	REAR SPROCKET/SPROCKET FLANGE . . . . . (SPROCKET)	0.5
		(FLANGE) 0.7
W2-10	REAR WHEEL DAMPERS . . . . .	0.5
W2-11	REAR BRAKE STOPPER ARM . . . . .	0.3
W2-13	REAR BRAKE PADS . . . . .	0.2
W2-14	REAR CALIPER ASSEMBLY. . . . .	0.5
W2-15	REAR CALIPER REBUILD . . . . .	0.7
W2-16	REAR DISC . . . . .	0.5

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**TOURING COMPONENTS T-1  
WINDSCREEN**


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JOB NO.	JOB DESCRIPTION	HOURS
T1-1	WINDSCREEN AND/OR RUBBER. . . . .	0.2
T1-3	PILLAR PAD AND/OR PILLAR. . . . . (ONE SIDE OR BOTH)	0.3

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**TOURING COMPONENTS T-2  
FAIRING**


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JOB NO.	JOB DESCRIPTION	HOURS
T2-1	MIRRORS . . . . . (ONE OR BOTH)	0.1
T2-2	FAIRING . . . . .	1.6
T2-3	LEG SHIELD . . . . . (EACH)	0.1
T2-4	HEADLIGHT SHIELD RUBBER. . . . .	0.3
T2-5	ENGINE GUARD — RIGHT AND/OR LEFT . . . . .	0.1
T2-12	RIGHT POCKET COVER . . . . .	0.1
T2-13	RIGHT POCKET LOCK . . . . .	0.1
T2-14	COMPLETE RIGHT POCKET. . . . .	0.1
T2-15	RIGHT POCKET SEAL RUBBER . . . . .	0.1
T2-17	COMPLETE LEFT POCKET . . . . .	0.1
T2-18	LEFT POCKET SEAL RUBBER . . . . .	0.1
T2-19	LEFT POCKET COVER . . . . .	0.1

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**TOURING COMPONENTS T-3  
FAIRING WIRE HARNESS**


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JOB NO.	JOB DESCRIPTION	HOURS
T3-1	SUB WIRING HARNESS E . . . . .	0.6
T3-2	COUPLER BOX . . . . .	0.3
T3-3	COUPLER BOX COVER. . . . .	0.1

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**TOURING COMPONENTS T-4  
FAIRING MOUNT**


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JOB NO.	JOB DESCRIPTION	HOURS
T4-1	UPPER FAIRING STAY . . . . .	1.1
T4-2	MAIN FAIRING STAY . . . . .	1.0
T4-3	FRONT TURN SIGNAL STAY . . . . . (LEFT)	0.2
		(RIGHT) 0.2
T4-4	SIDE PANEL STAY . . . . . (LEFT)	0.2
		(RIGHT) 0.2
T4-6	STIFFNER PIPE . . . . . (LEFT)	0.2
		(RIGHT) 0.2

**TOURING COMPONENTS T-7  
SADDLEBAGS**

<b>JOB NO.</b>	<b>JOB DESCRIPTION</b>	<b>HOURS</b>
T7-1	REFLEX REFLECTOR AND/OR BASE. . . . . (ONE OR BOTH)	0.1
T7-2	SADDLEBAG ASSEMBLY . . . . . (ONE OR BOTH)	0.1
T7-3	SADDLEBAG LOCK ASSEMBLY . . . . .	0.1
T7-4	LOCK RUBBER . . . . . (EACH BAG)	0.1
T7-5	SADDLEBAG HOLDER AND/OR RUBBER AND/OR PLATE(EACH)	0.1
T7-6	SADDLEBAG SETTING RUBBER . . . . . (EACH BAG)	0.1
T7-7	LOCK HOOK AND/OR PLATE . . . . . (EACH BAG)	0.1
T7-8	SADDLEBAG CUSHION RUBBER. . . . . (EACH BAG)	0.1
T7-9	SADDLEBAG SUB COVER. . . . . (LEFT)	0.2
		(RIGHT) 0.2
T7-10	GRIP SPRING . . . . . (EACH BAG)	0.1
T7-11	3 WAY BAND AND/OR BELT . . . . . (EACH BAG)	0.1
T7-12	DETACHABLE SADDLEBAG LOCK ASSEMBLY AND/OR GUIDE. . . . . (EACH)	0.1
T7-13	SADDLEBAG STAY . . . . . (LEFT)	0.3
		(RIGHT) 0.3
T7-14	SIDE JOINT PIPE . . . . .	0.1
T7-15	BACK JOINT PIPE . . . . .	0.1
T7-16	SADDLEBAG STAY COVER — LEFT OR RIGHT. . . . .	0.2